Work Order ID 59566 Page 1 Tuesday, June 08, 2010 8:53:39 AM Item ID: D3876-9 Accept Setup Start **Revision ID:** Stop Item Name: Protector - RH Aft Wall **Start Date:** 6/8/2010 Start Qty: 2.00 **Cust Item ID:** Required Date: 6/17/2010 Req'd Qty: 2.00 **Customer:** Reference: Run Start Date: 10-6-00 Tooling: **Approvals:** Date: Stop QC: **Date:** \_\_\_\_\_ SPC (Y/N): Date: Sequence ID/ Operation Tool # Plan Set Up/ Tool ID Reject Reject Accept Insp. Work Center ID Description **Run Hours** Code Qty Stamp **Qty** Number Draw Nbr **Revision Nbr** 100 0.00 FLOW WATER JET R10-6-11 Waterjet 0.00 Memo FLOW CNC Waterjet 1-Cut as per Dwg D3876 Dwg Rev: SB 10/06/14 Prog Rev: 2- Deburr if necessary 110 QC2- Inspect parts off machine FAI/FAIB 0.00 1210-6-11 QC 0.00 Memo Quality Control

120

Quality Control

QC8- Inspect parts - second check

Memo

Dart A	\erospa	ce Ltd
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W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE				Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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#### Work Order ID 59566

Tuesday, June 08, 2010 8:53:39 AM



Page 2

Item ID:

D3876-9

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

Protector - RH Aft Wall

**Start Date:** 

6/8/2010

Start Qty: 2.00

**Required Date: 6/17/2010** 

Req'd Qty: 2.00



**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

Approvals:

Process Plan:

Date:

Date:\_\_\_\_\_

Tooling:

**SPC (Y/N):** 

Date:

Tool # Plan

Code

Date:

Run

Start



Stop

Reject

Qty

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

QC:

Identify as per dwg & Stock Location:

Memo

Set Up/ **Run Hours** 0.00

0.00

10-6-15

Qty

Accept

Reject

Number

Insp.

Stamp

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Dart Aerospace	e Ltd
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W/O:			VORK ORDER	CHANGES		······································					
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#### **Picklist Print**

Tuesday, June 08, 2010 8:53:43 AM

Work Order ID: 59566

D3876-9

Parent Item:

Parent Item Name: Protector - RH Aft Wall

Comments:

IPP Rev:A 09-01-14 new issue DD verifyed by:EC

**Start Date:** 6/8/2010

Required Date: 6/17/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	_
MLEXS.125-F60029-04		Purchased	No		100	sf	1,369.206	3.14	6 610526	7		<del></del>	

GE PLASTICS LEXAN SHEET

Location Loc Qty Loc Code MAT 1369.2068 111710 64

112585 155.783 114032 1149.4238

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HB10-6-4

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DART AEROSPACE LTD	Work Order:	59566
Description: Protector – RH Aft Wall	Part Number:	D3876-9
Inspection Dwg: D3876 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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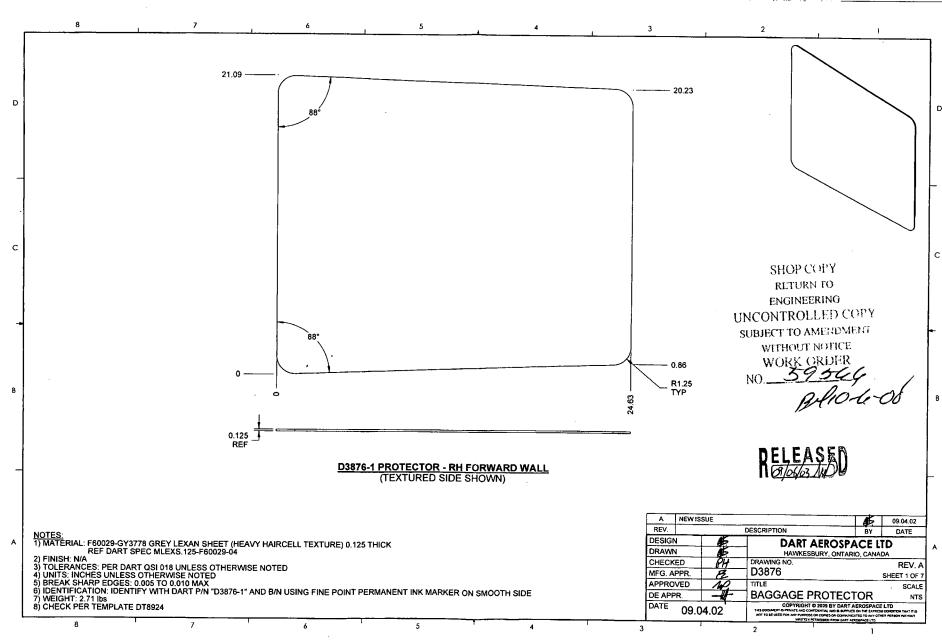
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Date:	10-6-11	Date:	10/06/14	/	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ 4	ZX

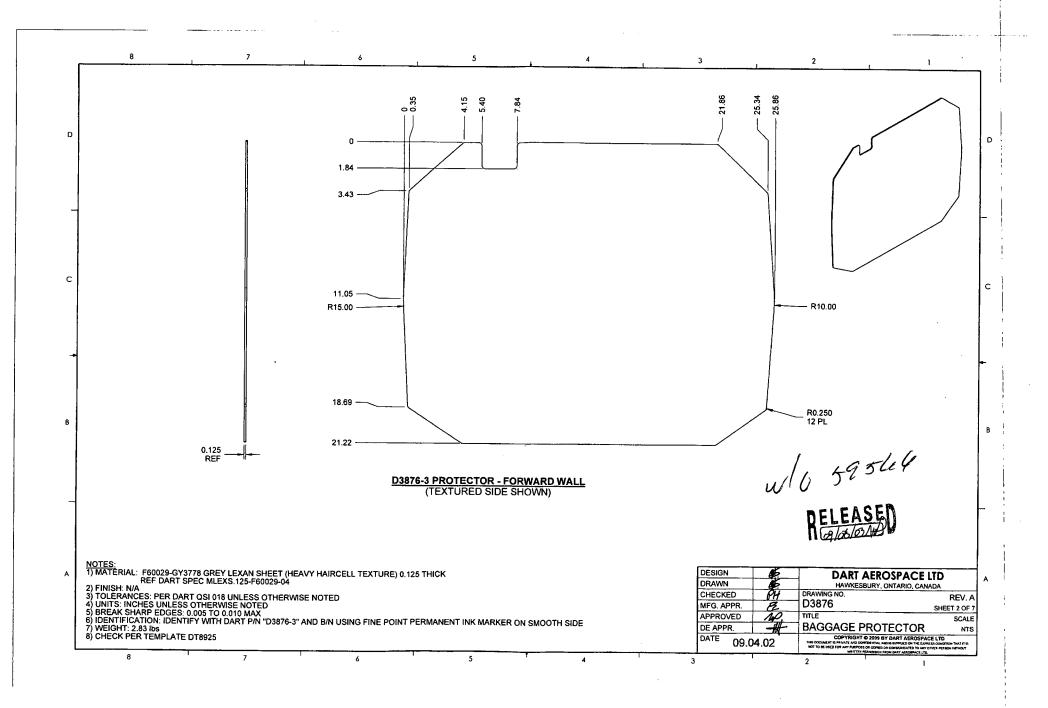
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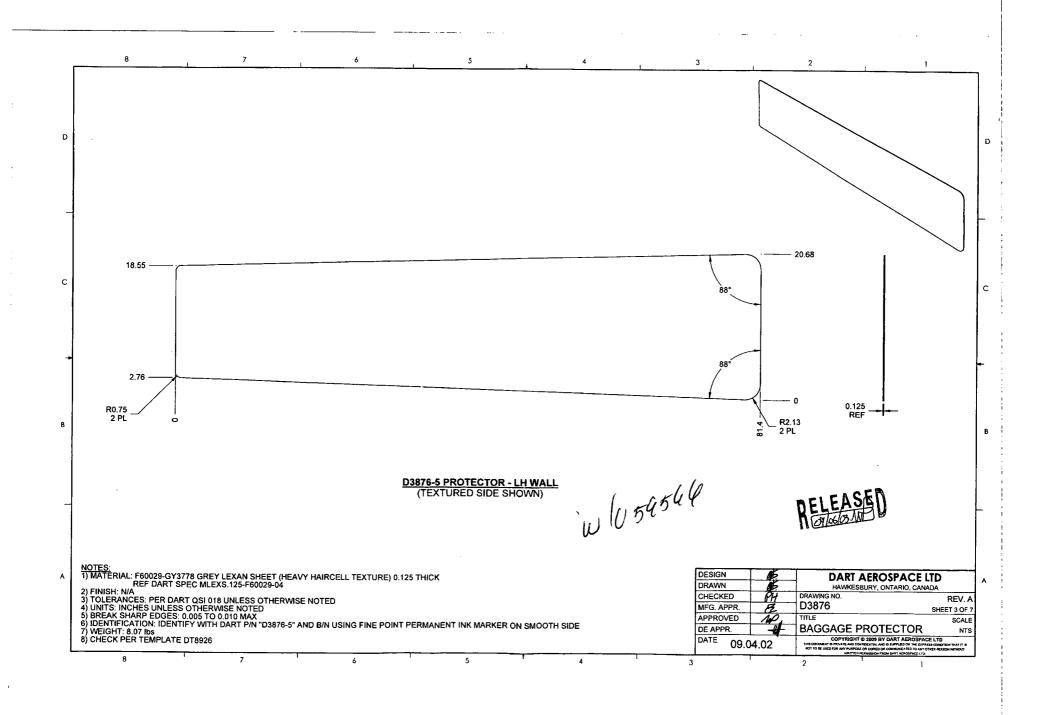
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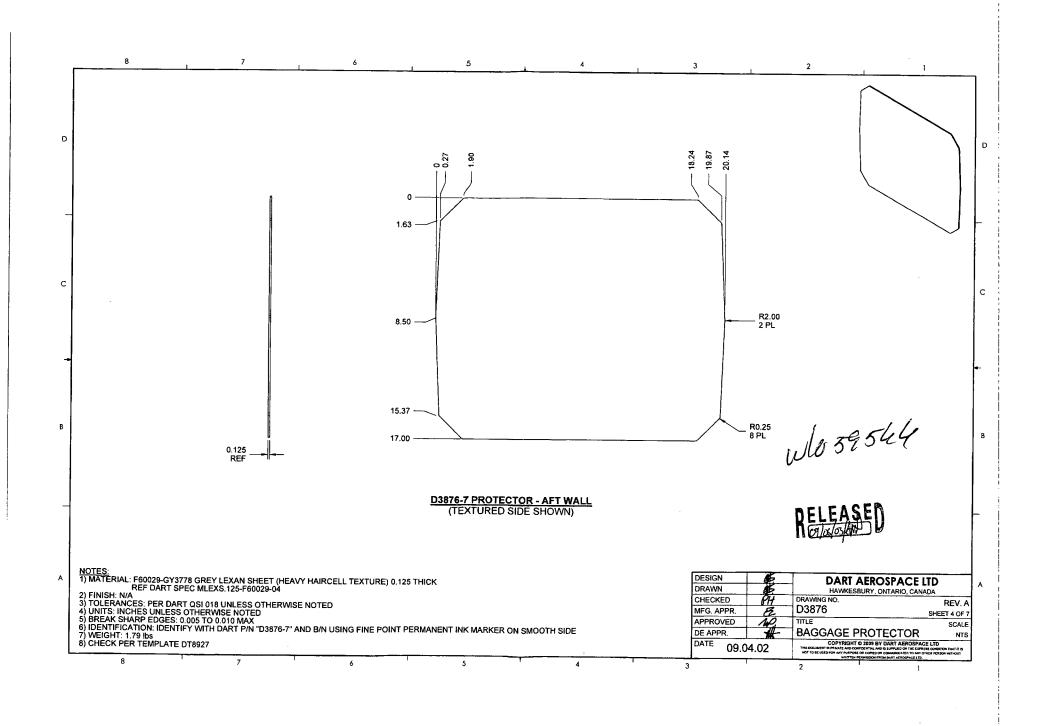
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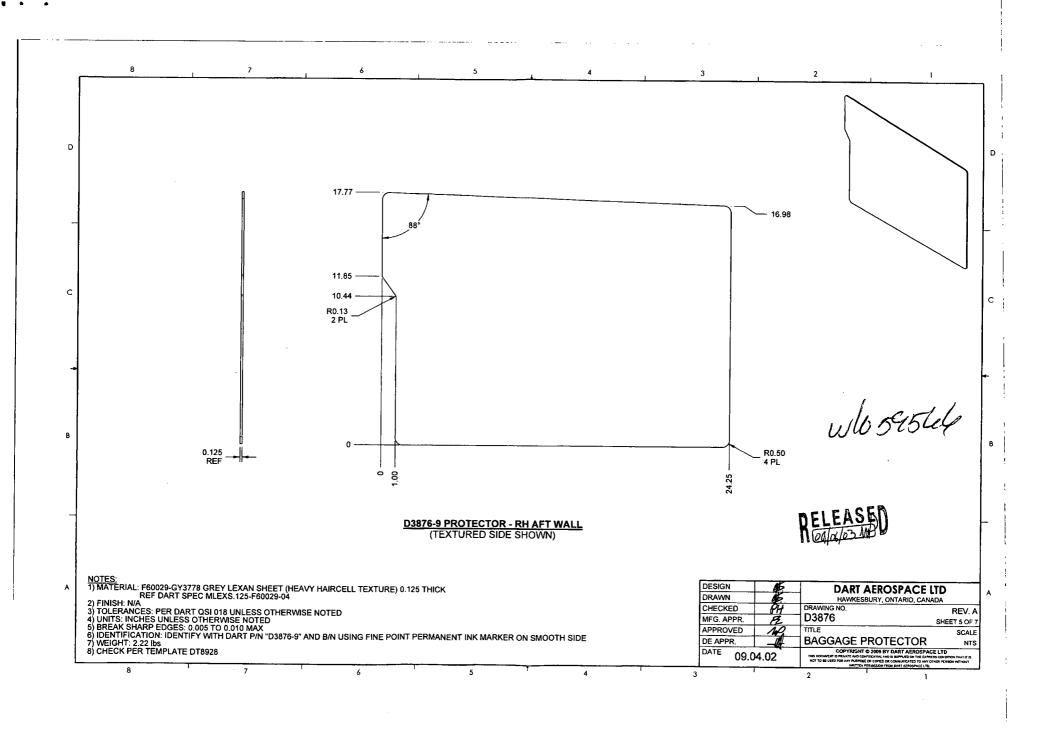
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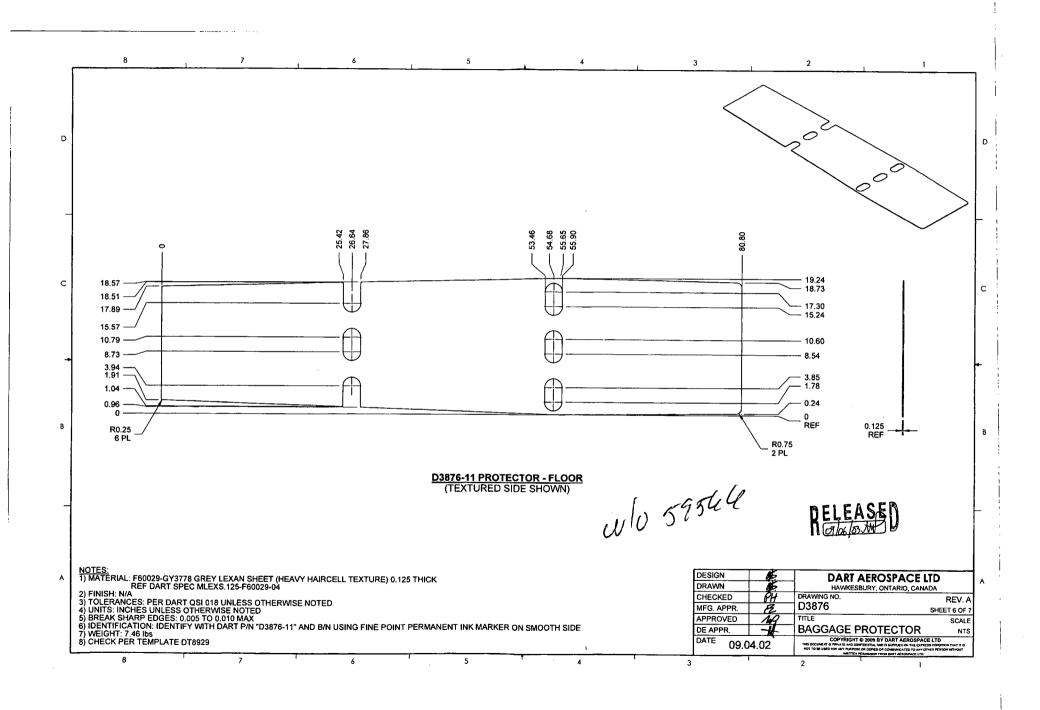


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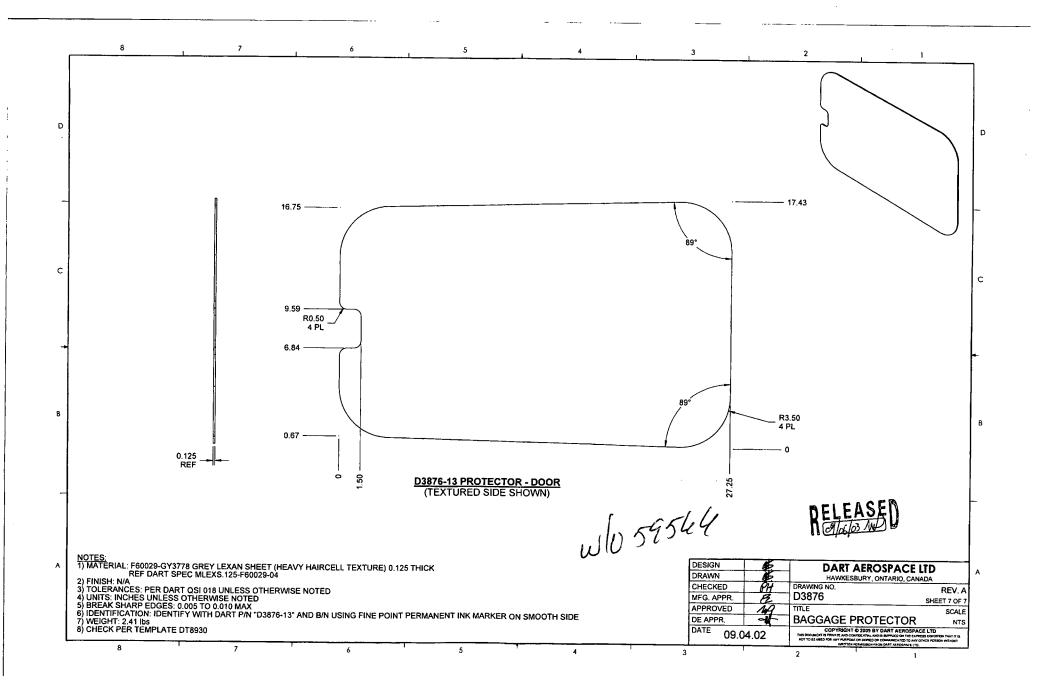
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